



creative thermoplastic compounds

PA301G4

Release Date: 31/12/2012

20% Glass Fiber Reinforced, Heat Stabilized Polyamide 6.6 for Injection Moulding applications.
ISO

PHYSICAL PROPERTIES	UNIT	TEST METHOD	VALUES
DENSITY	g/cm ³	ISO-1183	1.27
WATER ABSORPTION (SATURATION)	%	ISO-62	6.5
MOISTURE ABSORPTION 23° C, 50% RH (SATURATION)	%	ISO-62	2.2
MOULD SHRINKAGE	%	ISO-2577	0.4-0.8
MECHANICAL PROPERTIES	UNIT	TEST METHOD	VALUES
TENSILE YIELD STRENGTH	MPa	ISO-527	150
TENSILE MODULUS	MPa	ISO-527	7000
STRAIN @ BREAK	%	ISO-527	3
FLEXURAL STRENGTH	MPa	ISO-178	225
FLEXURAL MODULUS	MPa	ISO-178	6500
NOTCHED IZOD IMPACT STRENGTH +23°C	Kj/m ²	ISO-180	8.5
ROCKWELL HARDNESS		R scale	122
THERMAL PROPERTIES	UNIT	TEST METHOD	VALUES
HDT AT LOAD 1.8 Mpa	°C	ISO-75	245
HDT AT LOAD 0.45 Mpa	°C	ISO-75	250
UL FLAMMABILITY		UL-94 3mm	H.B.
MELTING POINT	°C	ISO-11357	256
MAX TEMP CONTINUOUS USE	°C		120
MAX TEMP SHORT PEAKS OPERATION	°C		240
ELECTRICAL PROPERTIES	UNIT	TEST METHOD	VALUES
SURFACE RESISTANCE	Ohm	IEC 60093	10 ¹²
VOLUME RESISTANCE	Ohm x m	IEC 60093	10 ¹⁵
DIELECTRIC STRENGTH	kV/mm	IEC 60250	90
DIELECTRIC CONSTANT AT 1MHZ	kV/mm	IEC 60250	3.5

The information contained in this website is supplied in good faith. However, it is given purely as an indication. It shall not be construed in any way as formal commitment or warranty on our part. Notably in respect of the eventual infringement of any rights of third parties who may use our products. We remain at your entire disposal for any further information that you may require.